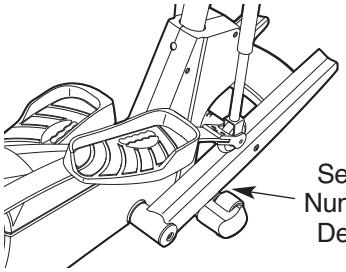
PRO-FORM®
Heart Rate Control
725 PR

Model No. PFEVEL79940
Serial No. _____



QUESTIONS?

As a manufacturer, we are committed to providing complete customer satisfaction. If you have questions, or if there are missing or damaged parts, please call:

08457 089 009

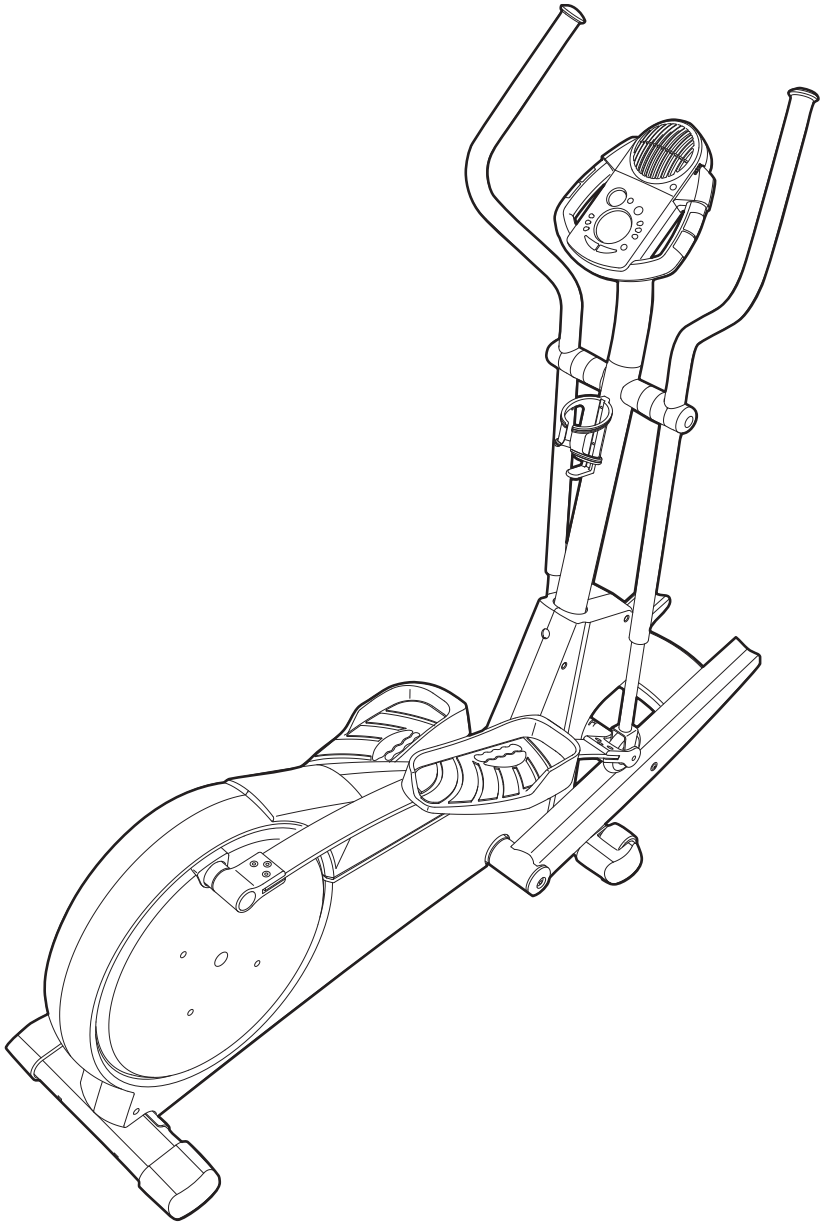
Or write:
ICON Health & Fitness, Ltd.
Customer Service Department
Unit 4
Revie Road Industrial Estate
Revie Road
Beeston
Leeds, LS118JG
UK

email: csuk@iconeurope.com

⚠ CAUTION

Read all precautions and instructions in this manual before using this equipment. Keep this manual for future reference.

USER'S MANUAL



Visit our website at
www.iconeurope.com

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IMPORTANT PRECAUTIONS

⚠ WARNING: To reduce the risk of serious injury, read the following important precautions before using the elliptical crosstrainer.

1. **Read all instructions in this manual before using the elliptical crosstrainer.**
2. **It is the responsibility of the owner to ensure that all users of the elliptical crosstrainer are adequately informed of all precautions.**
3. **The elliptical crosstrainer is intended for home use only. Do not use the elliptical crosstrainer in a commercial, rental, or institutional setting.**
4. **Place the elliptical crosstrainer on a level surface, with a mat beneath it to protect the floor or carpet. Keep the elliptical crosstrainer indoors, away from moisture and dust.**
5. **Inspect and properly tighten all parts regularly. Replace any worn parts immediately.**
6. **Keep children under 12 and pets away from the elliptical crosstrainer at all times.**
7. **The elliptical crosstrainer should not be used by persons weighing more than 114 kg. (250 pounds).**
8. **Wear appropriate exercise clothes when using the elliptical crosstrainer. Always wear athletic shoes for foot protection whilst exercising.**
9. **The pulse sensor is not a medical device. Various factors may affect the accuracy of heart rate readings. The pulse sensor is intended only as an exercise aid in determining heart rate trends in general.**
10. **Hold the handgrip pulse sensor or the handlebars when mounting, dismounting, or using the elliptical crosstrainer.**
11. **Keep your back straight when using the elliptical crosstrainer; do not arch your back.**
12. **If you feel pain or dizziness whilst exercising, stop immediately and cool down.**
13. **When you stop exercising, allow the pedals to slowly come to a complete stop. The elliptical crosstrainer does not have a free wheel; the pedals will continue to move until the flywheel stops.**
14. **Always unplug the power cord immediately after use and before cleaning the elliptical crosstrainer.**

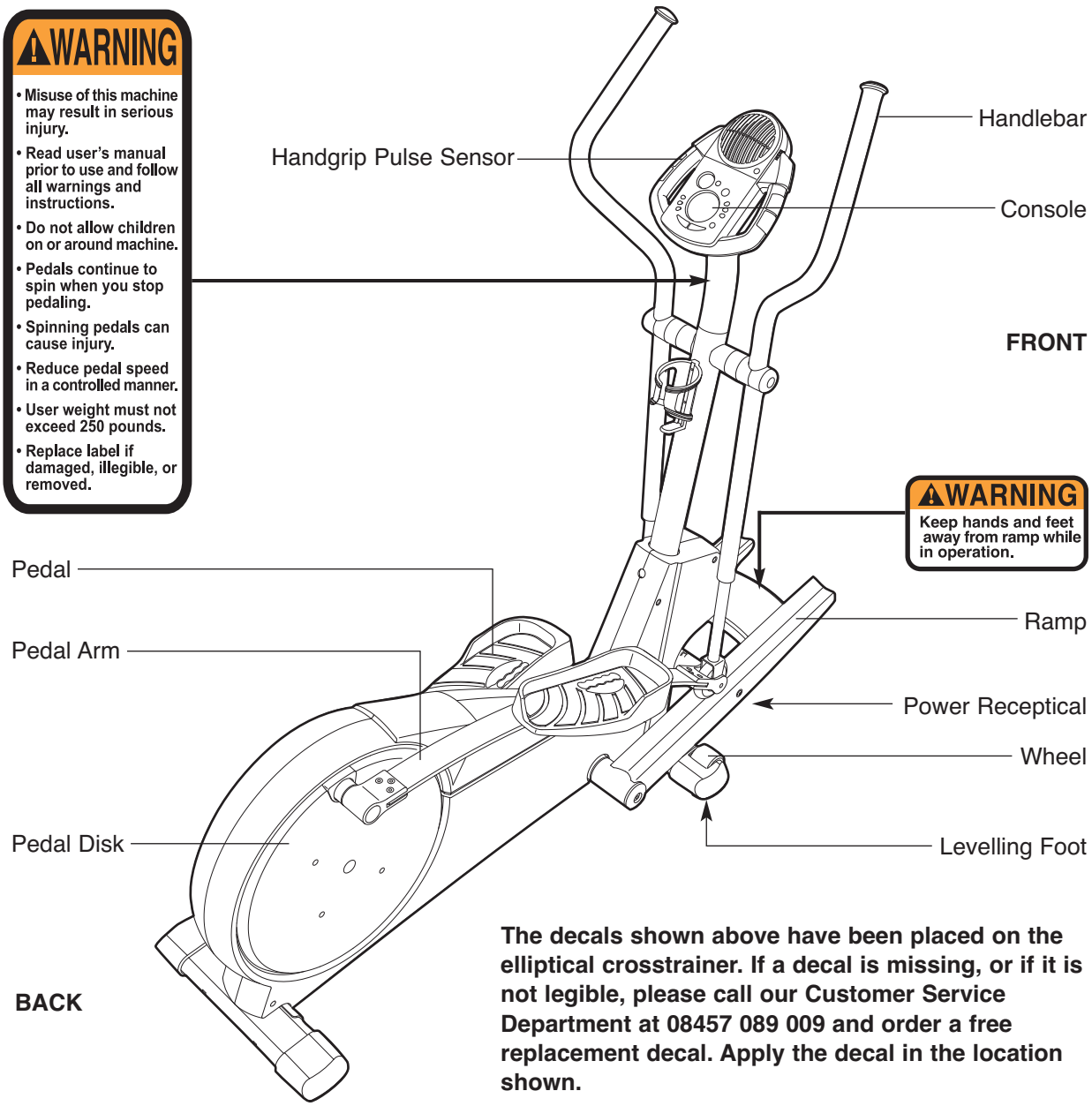
⚠ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems. Read all instructions before using. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

BEFORE YOU BEGIN

Congratulations for selecting the new PROFORM® 725 PR elliptical crosstrainer. The PROFORM 725 PR is an incredibly smooth exerciser that moves your feet in a natural elliptical path, minimising the impact on your knees and ankles. And the unique PROFORM 725 PR features adjustable resistance and a state-of-the-art console to help you get the most from your exercise. Welcome to a whole new world of natural, elliptical-motion exercise from PROFORM.

For your benefit, read this manual carefully before you use the elliptical crosstrainer. If you have questions after reading this manual, please call our Customer Service Department at **08457 089 009.** To help us assist you, please note the product model number and serial number before calling. The model number is PFEVEL79940. The serial number can be found on a decal attached to the elliptical crosstrainer (see the front cover of this manual for the location of the decal).

Before reading further, please familiarise yourself with the parts that are labelled in the drawing below.

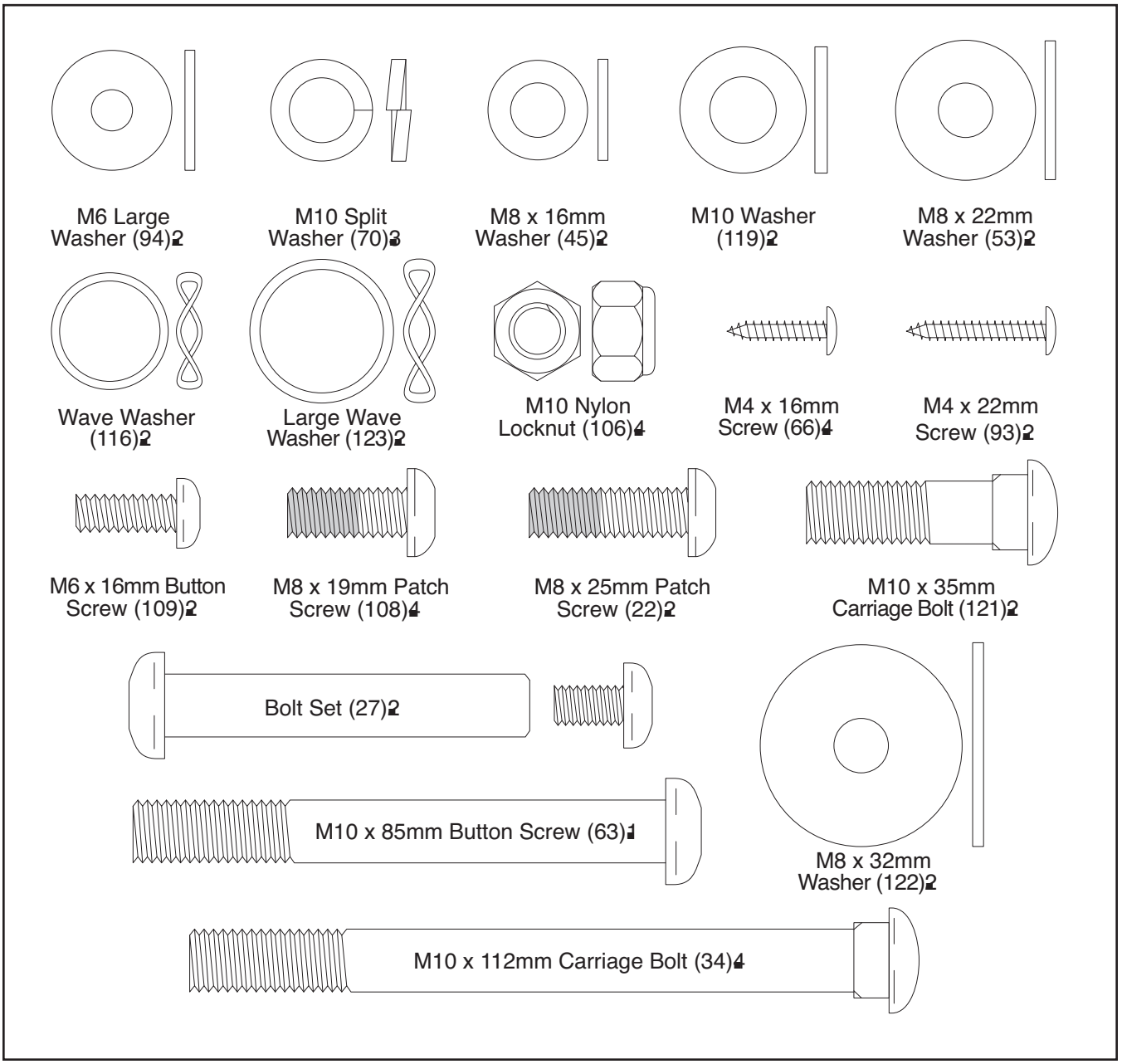

WARNING
• Misuse of this machine may result in serious injury.
• Read user's manual prior to use and follow all warnings and instructions.
• Do not allow children on or around machine.
• Pedals continue to spin when you stop pedaling.
• Spinning pedals can cause injury.
• Reduce pedal speed in a controlled manner.
• User weight must not exceed 250 pounds.
• Replace label if damaged, illegible, or removed.
Handgrip Pulse Sensor
Handlebar
Console
FRONT
WARNING
Keep hands and feet away from ramp while in operation.
Pedal
Pedal Arm
Ramp
Power Receptical
Wheel
Pedal Disk
Levelling Foot
BACK

The decals shown above have been placed on the elliptical crosstrainer. If a decal is missing, or if it is not legible, please call our Customer Service Department at 08457 089 009 and order a free replacement decal. Apply the decal in the location shown.

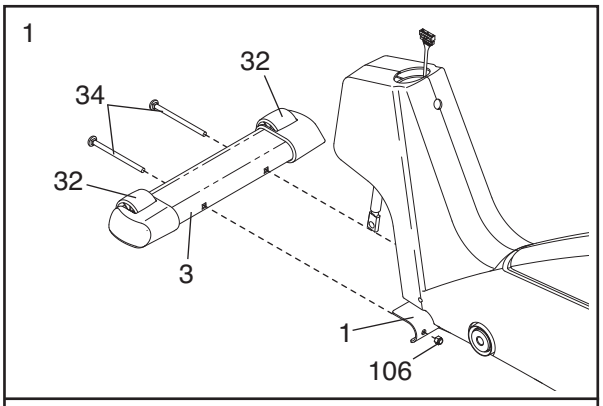
ASSEMBLY

Assembly requires two persons. Place all parts of the elliptical crosstrainer in a cleared area and remove the packing materials. Do not dispose of the packing materials until assembly is completed. **In addition to the included hex keys, assembly requires a phillips screwdriver** **, an adjustable spanner** **, and a rubber mallet** **.**

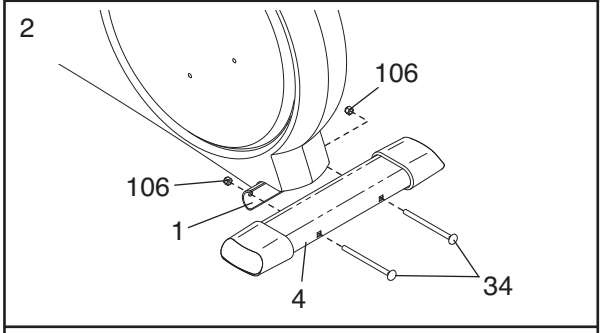
Refer to the drawings below to identify the small parts needed for assembly. The number in parentheses below each drawing is the key number of the part, from the PART LIST on page 22. The number following the key number is the quantity needed for assembly. **Note: Some small parts may have been pre-assembled. If a part is not found in the parts bag, check to see if it has been pre-assembled.**


M6 Large Washer (94)2
M10 Split Washer (70)3
M8 x 16mm Washer (45)2
M10 Washer (119)2
M8 x 22mm Washer (53)2
Wave Washer (116)2
Large Wave Washer (123)2
M10 Nylon Locknut (106)4
M4 x 16mm Screw (66)4
M4 x 22mm Screw (93)2
M6 x 16mm Button Screw (109)2
M8 x 19mm Patch Screw (108)4
M8 x 25mm Patch Screw (22)2
M10 x 35mm Carriage Bolt (121)2
Bolt Set (27)2
M10 x 85mm Button Screw (63)1
M8 x 32mm Washer (122)2
M10 x 112mm Carriage Bolt (34)4

1. Identify the Front Stabiliser (3). Whilst another person lifts the front of the Frame (1), attach the Front Stabiliser to the Frame with two M10 x 112mm Carriage Bolts (34) and two M10 Nylon Locknuts (106). **Make sure that the Front Stabiliser is turned so the Wheels (32) are not touching the floor.**



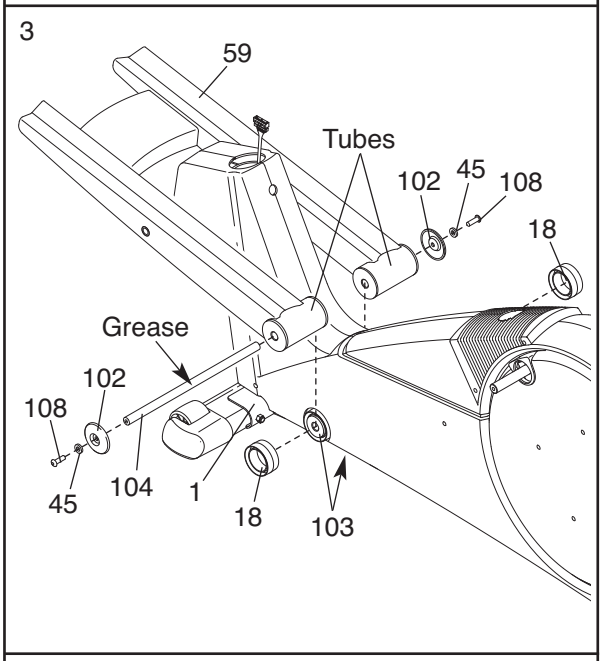
2. Whilst another person lifts the back of the Frame (1), attach the Rear Stabiliser (4) to the Frame with two M10 x 112mm Carriage Bolts (34) and two M10 Nylon Locknuts (106).



3. Identify the Frame Axle (104), which is the longest axle. Slide an M8 x 16mm Washer (45) and a Ramp Cap (102) onto an M8 x 19mm Patch Screw (108). Tighten the Patch Screw into one end of the Frame Axle. Next, apply a small amount of the included grease to the Frame Axle.

   Locate the two Frame Bushings (103) in the Frame (1). Press a Ramp Shield (18) onto each Frame Bushing. Next, align the indicated tubes on the Ramp (59) with the Ramp Shields. **Make sure that the Ramp is turned as shown.** Insert the Frame Axle (104) into the Ramp, the Ramp Shields, and the Frame Bushings. Note: It may be helpful to use a rubber mallet to insert the Frame Axle.

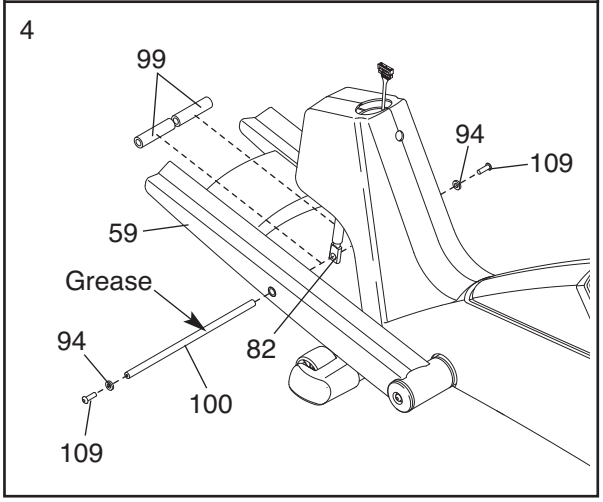
   Slide an M8 x 16mm Washer (45) and a Ramp Cap (102) onto an M8 x 19mm Patch Screw (108). Tighten the Patch Screw into the other end of the Frame Axle (104).



4. Identify the Incline Axle (100), which is the longest remaining axle. Slide an M6 Large Washer (94) onto an M6 x 16mm Button Screw (109). Tighten the Button Screw into one end of the Incline Axle. Next, apply a small amount of grease to the Incline Axle.

   Raise the Ramp (59). Insert the Incline Axle (100) through one side of the Ramp, through a Ramp Spacer (99), through the end of the Incline Motor (82), through another Ramp Spacer (99), and then through the other side of the Ramp.

   Slide an M6 Large Washer (94) onto an M6 x 16mm Button Screw (109). Tighten the Button Screw into the other end of the Incline Axle (100).



5. Whilst another person holds the Console (5) near the Upright (2) as shown, connect the wire harness on the Console to the Upper Wire Harness (86). Insert the excess wire harness into the Upright.

   Attach the Console (5) to the Upright (2) with four M4 x 16mm Screws (66). **Be careful to avoid pinching the wire harnesses.**

6. Whilst another person holds the Upright (2) in the position shown, connect the Upper Wire Harness (86) to the Lower Wire Harness (87). Insert the excess wire harness into the Upright, and then insert the Upright into the Frame (1). **Do not pinch the Wire Harnesses.**

   Slide an M10 Split Washer (70) and a Frame Spacer (83) onto an M10 x 85mm Button Screw (63). Insert the Button Screw into the Frame (1) and the Upright (2). **Make sure that the concave end of the Frame Spacer is turned toward the Frame. Do not tighten the Button Screw yet.**

7. Identify the Left Pedal (13). Attach the Left Pedal to a Spring Arm (14) with an M10 x 35mm Carriage Bolt (121), an M10 Washer (119), an M10 Split Washer (70), and an Adjustment Knob (38). Attach the Right Pedal (not shown) to the other Spring Arm (not shown) in the same way.

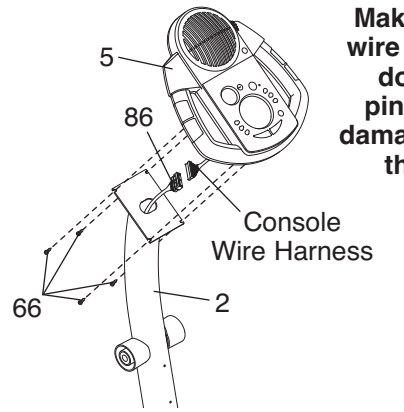
   Next, attach a Handlebar Leg (79) and a Pedal Arm Wheel (29) to the left Spring Arm (14) with a Bolt Set (27). Attach the other Handlebar Leg (not shown) and the other Pedal Arm Wheel (not shown) to the right Spring Arm (not shown) in the same way.

8. Apply a thin film of grease to the Left Crank Arm (36) in the indicated location.

   Slide a Spring Spacer (117), the left Spring Arm (14), and a Large Wave Washer (123) onto the Left Crank Arm (36). Attach the left Spring Arm with an M8 x 19mm Patch Screw (108) and an M8 x 32mm Washer (122).

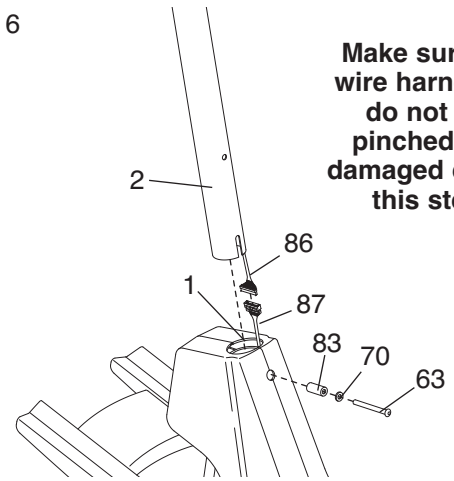
   Attach the other Spring Spacer (not shown) and the right Spring Arm (not shown) to the right side of the elliptical crosstrainer in the same way.

5



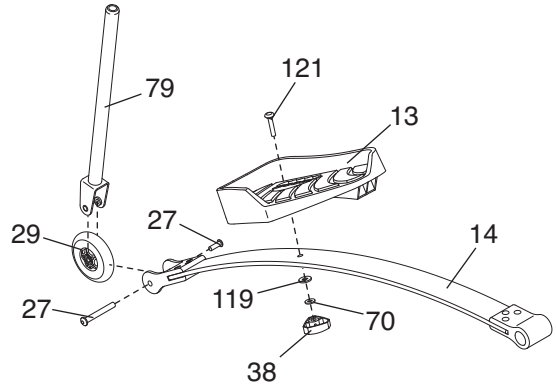
Make sure the wire harnesses do not get pinched and damaged during this step.

6

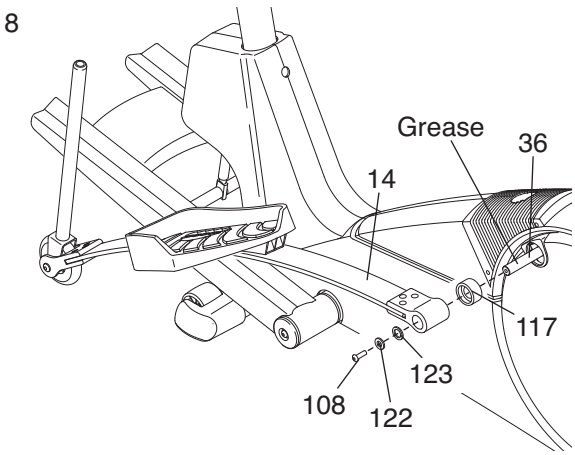


Make sure the wire harnesses do not get pinched and damaged during this step.

7



8

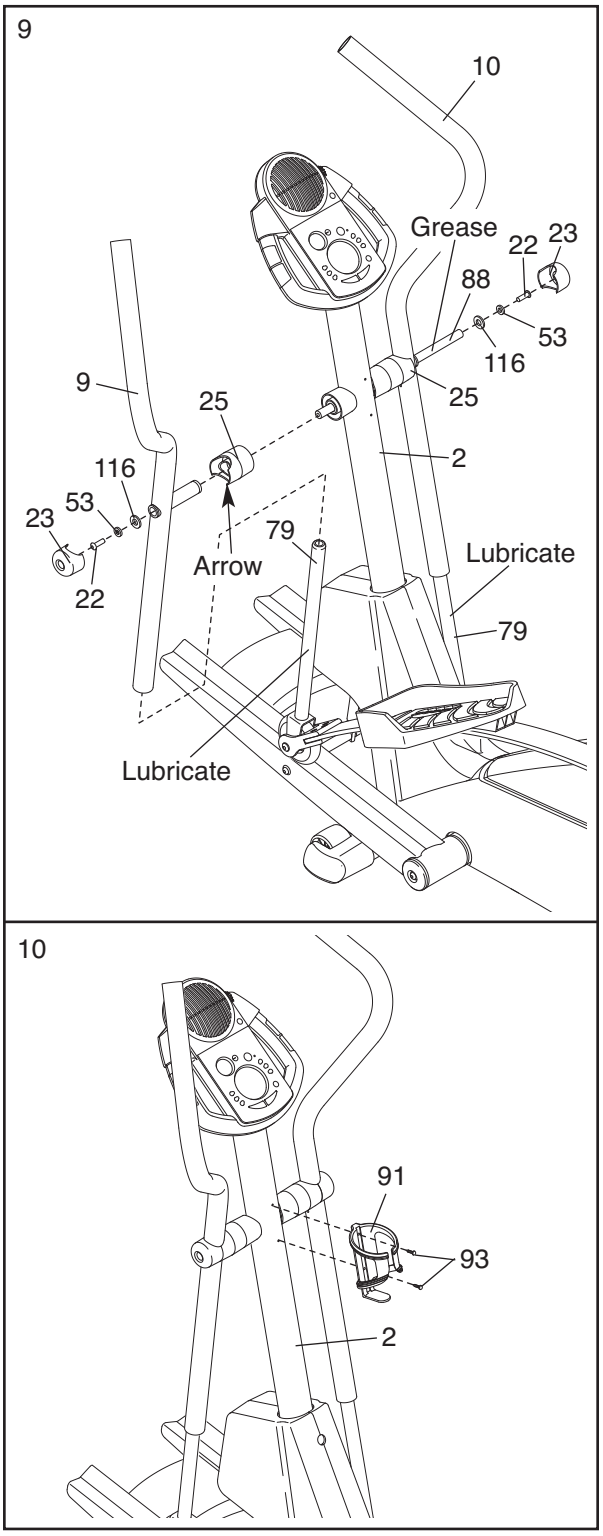


9. Apply a small amount of the included Teflon® lubricant to a paper towel. Rub a thin film of the lubricant onto the Handlebar Legs (79). Next, identify the Left Handlebar (9) and the Right Handlebar (10), which are marked with stickers. Slide the Left Handlebar onto the left Handlebar Leg, and slide the Right Handlebar onto the right Handlebar Leg. **Make sure that the Handlebars are on the correct sides—the upper ends should bend in the direction shown.**

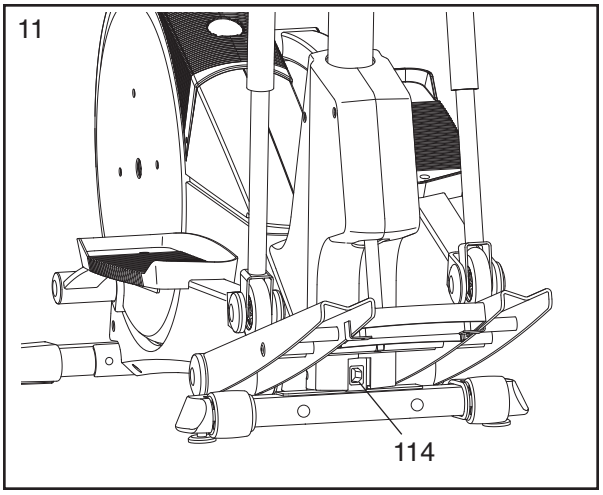
   Apply a generous amount of grease to the Pivot Axle (88). Insert the Pivot Axle into the Right Handlebar (10) and a Handlebar Spacer (25) as shown. Next, insert the Pivot Axle into the Upright (2) until the left end of the Pivot Axle is flush with the left side of the Upright. Then, insert the Pivot Axle through the other Handlebar Spacer (25) and the Left Handlebar (9). **Make sure that the Handlebar Spacers are turned so the small arrows are pointing toward the floor.**

   Slide an M8 x 22mm Washer (53) and a Wave Washer (116) onto each of the two M8 x 25mm Patch Screws (22). Tighten the Patch Screws into the ends of the Pivot Axle (88) at the same time. Then, press the tabs on the two Handlebar Caps (23) into the Handlebar Spacers (25).

10. Attach the Water Bottle Holder (91) to the Upright (2) with two M4 x 22mm Screws (93).



11. Plug the Power Cord (not shown) fully into the AC Power Receptical (114) on the front of the elliptical crosstrainer (see HOW TO PLUG IN THE POWER CORD on page 9).



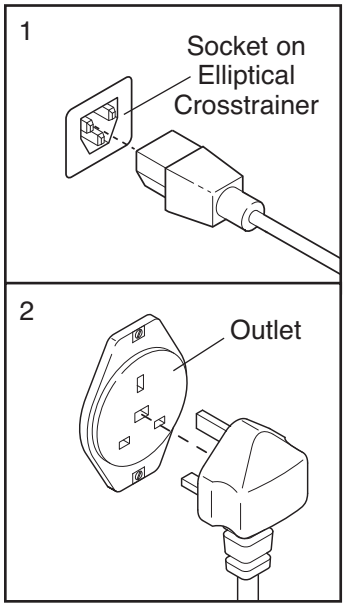
12. **Make sure that all parts of the elliptical crosstrainer are properly tightened.** Note: Some hardware may be left over after assembly is completed. To protect the floor or carpet from damage, place a mat under the elliptical crosstrainer.

HOW TO USE THE ELLIPTICAL CROSSTRAINER

HOW TO PLUG IN THE POWER CORD

This product must be earthed. If it should malfunction or break down, earthing provides a path of least resistance for electric current to reduce the risk of electric shock. This product is equipped with a power cord having an equipment-earthing conductor and an earthing plug. **Important: If the power cord is damaged, it must be replaced with a manufacturer-recommended power cord.**

Two power cords are included. Select the one that will fit your outlet. See drawing 1. Plug the indicated end of the power cord into the socket at the front of the elliptical crosstrainer.

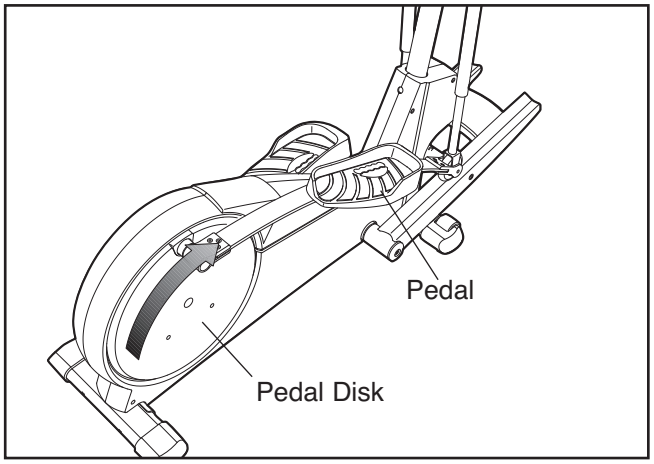


See drawing 2. Plug the power cord into an appropriate outlet that is properly installed and earthed in accordance with all local codes and ordinances. **Note: In Italy, an adaptor (not included) must be used between the power cord and the outlet. Important: The elliptical crosstrainer is not compatible with GFCI-equipped outlets.**

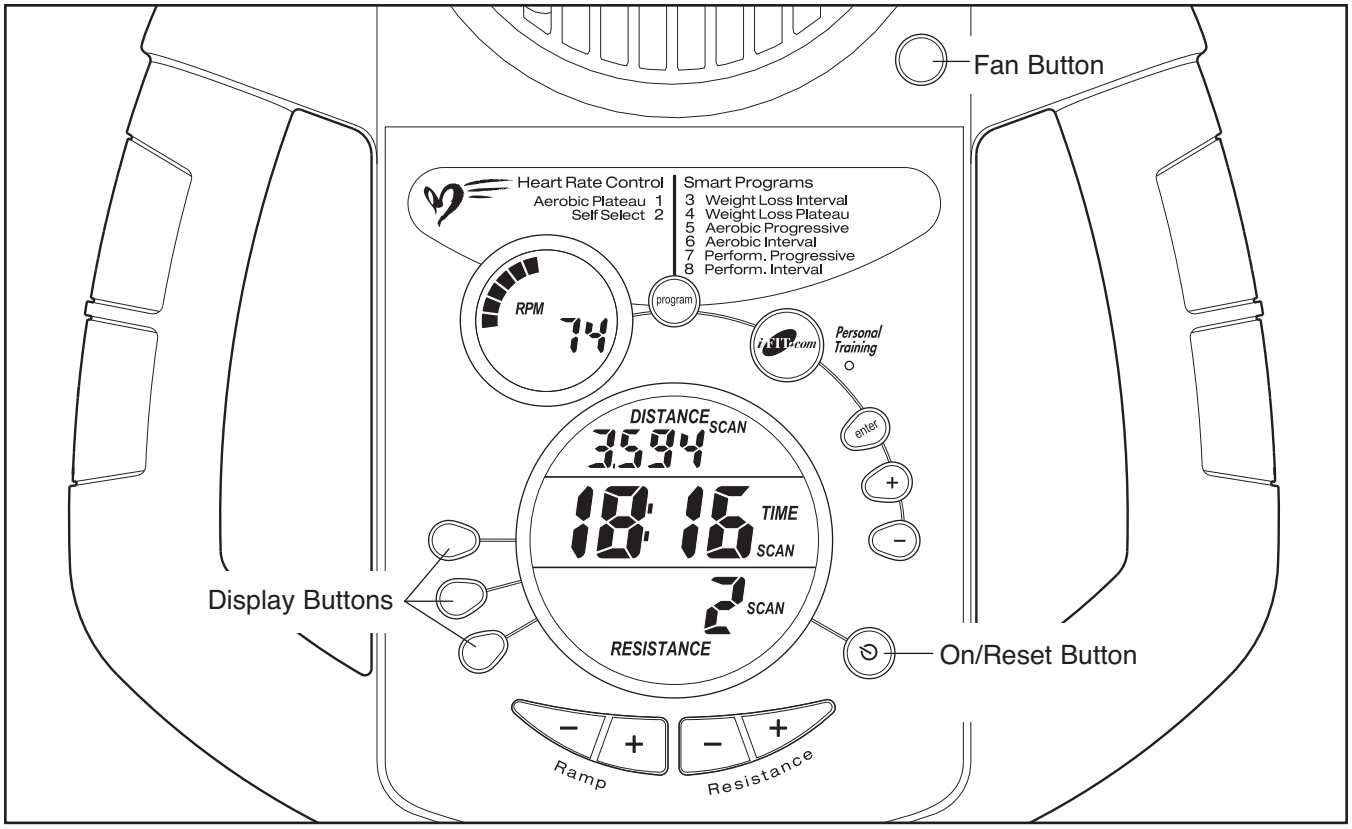
⚠ DANGER: Improper connection of the equipment-earthing conductor can result in an increased risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly grounded. Do not modify the plug provided with the product—if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

HOW TO EXERCISE ON THE ELLIPTICAL CROSSTRAINER

To mount the elliptical crosstrainer, hold the handgrip pulse sensor and step onto the pedal that is in the lowest position. Then, step onto the other pedal. Push the pedals until they begin to move with a continuous motion. **Note: The pedal disks can turn in either direction. It is recommended that you turn the pedal disks in the direction shown by the arrow below; however, for variety, you can turn the pedal disks in the opposite direction.**



To dismount the elliptical crosstrainer, wait until the pedals come to a complete stop. **Note: The elliptical crosstrainer does not have a free wheel; the pedals will continue to move until the flywheel stops.** When the pedals are stationary, step off the highest pedal first. Then, step off the lowest pedal.



FEATURES OF THE CONSOLE

The advanced console offers a selection of features designed to make your workouts more enjoyable and effective. When the manual mode of the console is selected, the resistance of the pedals can be changed with the touch of a button. As you pedal, the console will provide continuous exercise feedback. You can even measure your heart rate using the built-in handgrip pulse sensor.

The console also offers six Smart programs. Each program automatically changes the resistance of the pedals and prompts you to increase or decrease your pace as it guides you through an effective workout.

In addition, the console features two Heart Rate programs that change the resistance of the pedals and prompt you to vary your pace to keep your heart rate near a target heart rate as you exercise.

The console also features iFIT.com interactive technology. Having iFIT.com technology is like having a personal trainer in your home. Using an audio cable, you can connect the elliptical crosstrainer to your home stereo, portable stereo, computer, or VCR and play special iFIT.com CD and video programs (iFIT.com CDs and videocassettes are available separately). iFIT.com CD and video programs automatically control the resistance of the pedals and prompt you to vary your pace as a personal trainer coaches you through every step of your workout. High-energy music provides added motivation. **To purchase iFIT.com CDs and videocassettes, visit our Web site at www.iconeurope.com.**

With the elliptical crosstrainer connected to your computer, you can also go to our Web site at www.iFIT.com and access programs directly from the internet. **Explore www.iFIT.com for more information.**

To use the manual mode of the console, see page 11. **To use a Smart program,** see page 13. **To use a Heart Rate program,** see page 14. **To use an iFIT.com CD or video program,** see page 18. **To use a program directly from our Web site,** see page 19.

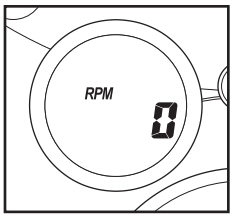
HOW TO USE THE MANUAL MODE

1 Turn on the console.

Note: Make sure that the power cord is fully plugged into an appropriate outlet (see HOW TO PLUG IN THE POWER CORD on page 9).

To turn on the console, press the On/Reset button or begin pedalling. (See the drawing on page 10 to identify the On/Reset button.)

2 Select the manual mode.



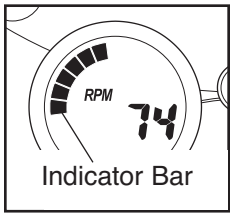
Each time the console is turned on, the manual mode will be selected. If a program has been selected, select the manual mode by pressing the Program button repeatedly until the letters RPM appear in the small display.

3 Begin pedalling and change the resistance of the pedals and the angle of the ramp as desired.

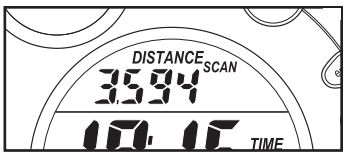
As you pedal, change the resistance of the pedals by pressing the Resistance buttons below the large display. There are ten resistance levels—level 10 is the most challenging. Note: After the buttons are pressed, it will take a few seconds for the resistance to reach the selected setting.

To vary the feel of your exercise on the elliptical crosstrainer, increase or decrease the angle of the ramp by pressing the Ramp buttons below the large display.

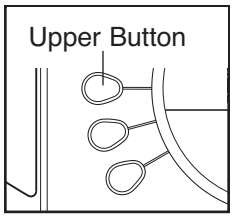
4 Follow your progress with small display and the large display.



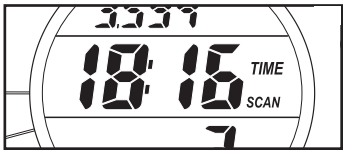
The small display will show your pedalling pace, in revolutions per minute (RPM). The indicator bar in the small display will increase or decrease in length as you increase or decrease your pedalling pace.



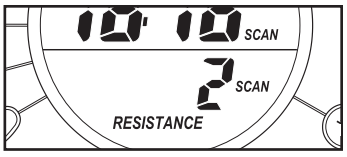
The upper section of the large display will show the distance you have pedalled and the numbers of *calories* and *fat calories* you have burned (see FAT BURNING on page 21 for an explanation of fat calories). The display will change from one number to the next every few seconds. If you use the handgrip pulse sensor, the display will also show your heart rate (see step 5 on page 12).



To view only the distance you have pedalled or the number of calories or fat calories you have burned, press the upper button on the left side of the large display until only the word DISTANCE, CALORIES, or FAT CALORIES appears in the upper section of the large display. Make sure that the word SCAN does not appear. To again view the distance you have pedalled and the numbers of calories and fat calories you have burned, press the upper button until the word SCAN reappears.



The centre of the large display will show the elapsed time. Note: When a program is selected (except for the SelfSelect program), the display will show the time *remaining* in the program instead of the elapsed time.

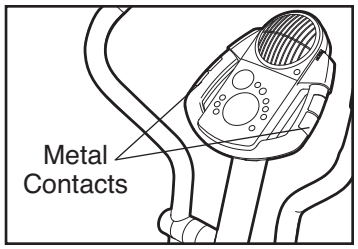


The lower section of the large display will show your pedalling pace, in revolutions per minute (RPM), and the resistance level. The display will change from one number to the other every few seconds.

To view only your pedalling pace or the resistance level, press the lower button on the left side of the large display until only the letters RPM or the word RESISTANCE appear. Make sure that the word SCAN does not appear. To view both your pedalling pace and the resistance level, press the lower button until the word SCAN reappears.

To reset the displays, press the On/Reset button.

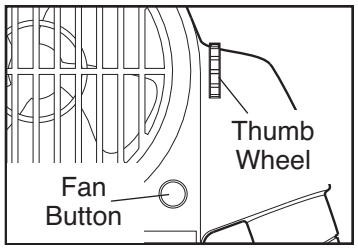
5 **Measure your heart rate if desired.**



If there are thin sheets of plastic on the metal contacts on the handgrips, peel off the plastic. To use the handgrip pulse sensor, hold the handgrips with your palms resting against the metal contacts. **Avoid moving your hands.** When your pulse is detected, the heart-shaped indicator in the large display will flash each time your heart beats. After a moment, your heart rate will be shown.

For the most accurate heart rate reading, continue to hold the handgrips for about 30 seconds. Note: When you first hold the handgrips, the large display will show your heart rate continuously for 30 seconds. The display will then show your heart rate along with other feedback modes.

6 **Turn on the fan if desired.**



To turn on the fan at low speed, press the fan button. To turn on the fan at high speed, press the fan button a second time. To turn off the fan, press the fan button a third time. Note: If the fan is turned on but the pedals are not moved for thirty seconds, the fan will automatically turn off.

Rotate the thumb wheel on the right side of the console to pivot the fan to the desired angle.

7 **When you are finished exercising, the console will automatically turn off.**

If the pedals are not moved for a few seconds, the displays will pause and the time will flash in the large display.

If the pedals are not moved and the console buttons are not pressed for a few minutes, the console will turn off.

HOW TO USE A SMART PROGRAM

Each Smart program will automatically change the resistance of the pedals and prompt you to increase or decrease your pace as it guides you through an effective workout. Programs 3 and 4 are weight loss programs, programs 5 and 6 are aerobic programs, and programs 7 and 8 are high-performance programs.

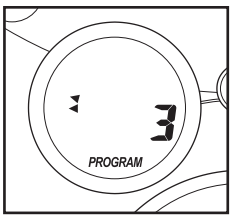
Follow the steps below to use a Smart program.

1 Turn on the console.

See step 1 on page 11.

2 Select one of the Smart programs.

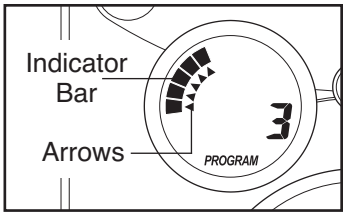
Each time the console is turned on, the manual mode will be selected. To select a Smart program, press the Program button repeatedly until the number 3, 4, 5, 6, 7, or 8 appears in the small display.



3 Begin pedalling to start the program.

To start the program, simply begin pedalling. Each Smart program consists of 20 or 30 one-minute periods. One resistance level and one target pace are programmed for each period. Note: The same resistance level and/or target pace may be programmed for two or more consecutive periods.

At the end of each period of the program, the resistance of the pedals will automatically change if a different resistance level is programmed for the next period. Note: If the resistance level is too high or too low, you can change it by pressing the Resistance buttons. However, when the current period is completed, the resistance of the pedals will automatically change if a different resistance level is programmed for the next period.



The target pace for the current period will be shown by the arrows in the small display. To pedal at the target pace, simply increase or decrease your pace until there is one arrow pointing to each segment of the indicator bar (see the drawing above). At the end of each period, the number of arrows will change if a different target pace is programmed for the next period. When the number of arrows changes, change your pace until there is one arrow pointing to each segment of the indicator bar. **Important: The target pace is intended only to provide a goal. Your actual pace may be slower than the target pace, especially during the first few months of your exercise program. Make sure to pedal at a pace that is comfortable for you.**

During the program, the centre of the large display will show the time remaining in the program. If you stop pedalling for a few seconds, the displays will pause and the time will flash. If you continue pedalling after the program is completed, the displays will continue to show exercise feedback.

4 Follow your progress with the large display.

See step 4 on page 11.

5 Measure your heart rate if desired.

See step 5 on page 12.

6 Turn on the fan if desired.

See step 6 on page 12.

7 When you are finished exercising, the console will automatically turn off.

See step 7 on page 12.

HOW TO USE A HEART RATE PROGRAM

Heart Rate program 1 is designed to keep your heart rate between 65% and 85% of your *maximum heart rate* during your workout. (Your maximum heart rate is estimated by subtracting your age from 220. For example, if you are 25 years old, your maximum heart rate is 195 beats per minute.) Heart Rate program 2 is designed to keep your heart rate near a target heart rate that you select.

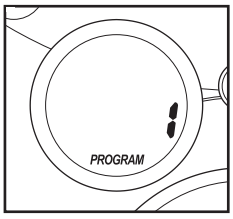
Follow the steps below to use a Heart Rate program.

1 **Turn on the console.**

See step 1 on page 11.

2 **Select one of the Heart Rate programs.**

Each time the console is turned on, the manual mode will be selected. To select a Heart Rate program, press the Program button repeatedly until the number 1 or 2 appears in the small display.



3 **Enter your age or a target heart rate.**

If program 1 is selected, the word AGE will appear in the large display and the current age setting will flash. If you have already entered your age, press the Enter button. If you have not entered your age, press the small + and – buttons to enter your age, and then press the Enter button. Once you have entered your age, it will be saved in memory.

If program 2 is selected, the letters PLS (pulse) will appear in the large display and the current target heart rate will flash. If you do not wish to change the target heart rate, press the Enter button. To change the target heart rate, press the small + and – buttons, and then press the Enter button. The target heart rate can be from 70 to 170 beats per minute.

4 **Hold the handgrip pulse sensor.**

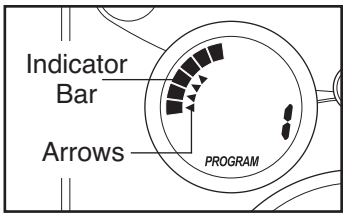
It is not necessary to hold the handgrips continuously during a Heart Rate program; however, you must hold the handgrips frequently for the program to operate properly. **Each time you hold the handgrips, keep your hands on the metal contacts for at least 30 seconds.** Note: When you are not holding the handgrips, the letters PLS will appear in the large display instead of your heart rate.

5 **Begin pedalling to start the program.**

To start the program, simply begin pedalling. **Program 1** consists of 20 one-minute periods. One resistance level and one target heart rate are programmed for each period. (The same resistance level and/or target heart rate may be programmed for two or more consecutive periods.) **Program 2** is sixty minutes long (you may choose to use only part of the program). The same resistance level and target heart rate are programmed for the entire program.

If program 1 is selected, the resistance of the pedals will periodically change. (Note: If the resistance level is too high or too low, you can change it by pressing the Resistance buttons. However, when the current period is completed, the resistance of the pedals may automatically change.) **If program 2 is selected,** the resistance of the pedals will not change. Note: You can change the resistance level for the entire program by pressing the Resistance buttons if desired.

During programs 1 and 2, the arrows in the small display will help you to keep your heart rate near the current target heart rate.



When you hold the handgrip pulse sensor, the console will compare your heart rate to the current target heart rate. If your heart rate is too far above or below the target heart rate, the number of arrows in the small display will change to prompt you to increase or decrease your pace. When the number of arrows changes, change your pace until there is one arrow pointing to each segment of the indicator bar. **Important: The target pace is intended only to provide a goal. Your actual pace may be slower than the target pace, especially during the first few months of your exercise program. Make sure to pedal at a pace that is comfortable for you.**

Note: If you stop pedalling for a few seconds, the program will end. To use the program again, reselect it and start it at the beginning.

6 **Follow your progress with the large display.**

See step 4 on page 11.

7 **Turn on the fan if desired.**

See step 6 on page 12.

8 **When you are finished exercising, the console will automatically turn off.**

See step 7 on page 12.

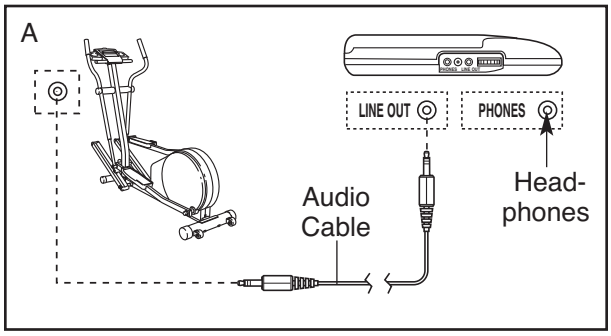
HOW TO CONNECT YOUR CD PLAYER, VCR, OR COMPUTER

To use iFIT.com CDs, the elliptical crosstrainer must be connected to your portable CD player, portable stereo, home stereo, or computer with CD player. See pages 15 to 17 for connecting instructions. **To use iFIT.com videocassettes**, the elliptical crosstrainer must be connected to your VCR. See page 17 for connecting instructions. **To use iFIT.com programs directly from our Web site**, the elliptical crosstrainer must be connected to your home computer. See page 17 for connecting instructions.

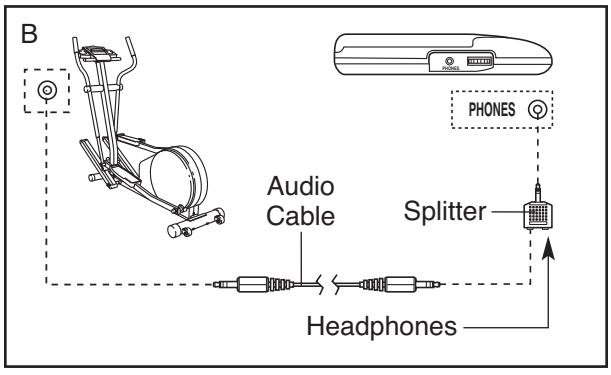
HOW TO CONNECT YOUR PORTABLE CD PLAYER

Note: If your CD player has separate LINE OUT and PHONES jacks, see instruction A below. If your CD player has only one jack, see instruction B.

A. Plug one end of the audio cable into the jack beneath the console. Plug the other end of the audio cable into the LINE OUT jack on your CD player. Plug your headphones into the PHONES jack.



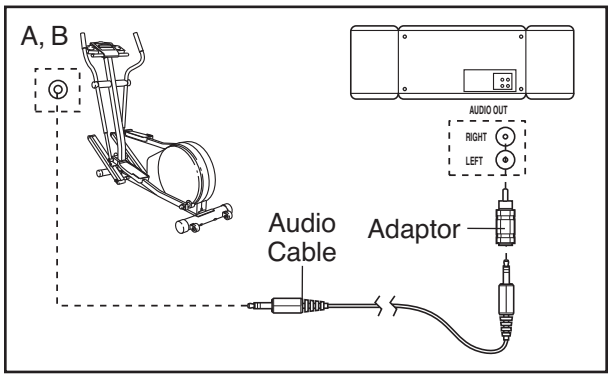
B. Plug one end of the audio cable into the jack beneath the console. Plug the other end of the audio cable into the splitter. Plug the splitter into the PHONES jack on your CD player. Plug your headphones into the other side of the splitter.



HOW TO CONNECT YOUR PORTABLE STEREO

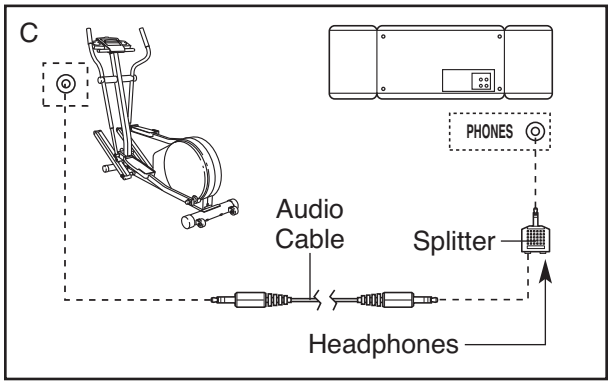
Note: If your stereo has an RCA-type AUDIO OUT jack, see instruction A below. If your stereo has a 3.5mm LINE OUT jack, see instruction B. If your stereo has only a PHONES jack, see instruction C.

A. Plug one end of the audio cable into the jack beneath the console. Plug the other end of the audio cable into the Adaptor. Plug the Adaptor into an AUDIO OUT jack on your stereo.



B. See the drawing above. Plug one end of the audio cable into the jack beneath the console. Plug the other end of the audio cable into the LINE OUT jack on your stereo. Do not use the adaptor.

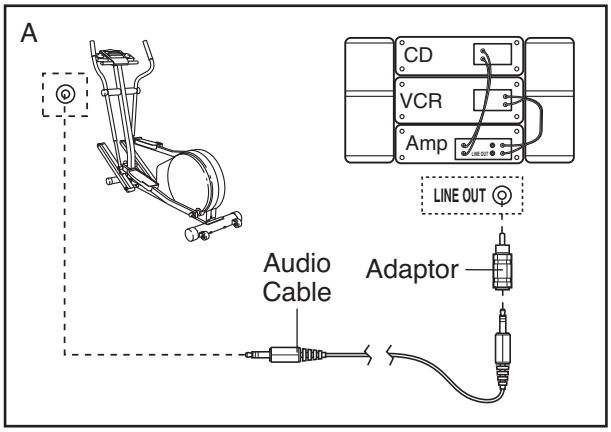
C. Plug one end of the audio cable into the jack beneath the console. Plug the other end of the audio cable into the splitter. Plug the splitter into the PHONES jack on your stereo. Plug your headphones into the other side of the splitter.



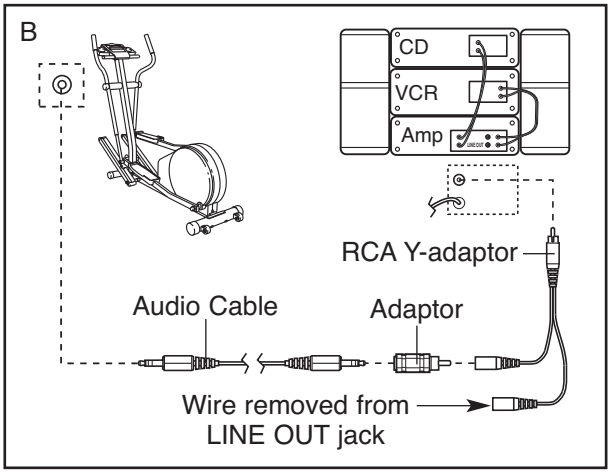
HOW TO CONNECT YOUR HOME STEREO

Note: If your stereo has an unused LINE OUT jack, see instruction A below. If the LINE OUT jack is being used, see instruction B.

A. Plug one end of the audio cable into the jack beneath the console. Plug the other end of the audio cable into the Adaptor. Plug the Adaptor into the LINE OUT jack on your stereo.



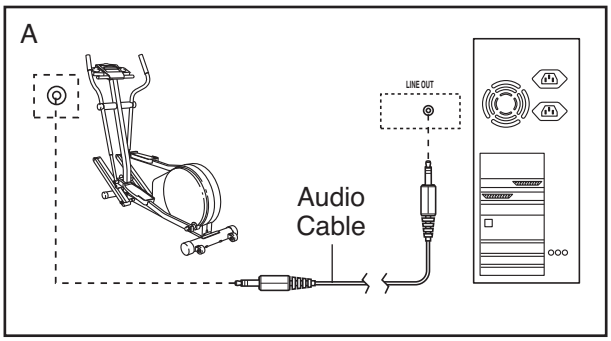
B. Plug one end of the audio cable into the jack beneath the console. Plug the other end of the audio cable into the Adaptor. Plug the Adaptor into an RCA Y-Adaptor (available at electronics stores). Next, remove the wire that is currently plugged into the LINE OUT jack on your stereo and plug the wire into the unused side of the Y-Adaptor. Plug the Y-Adaptor into the LINE OUT jack on your stereo.



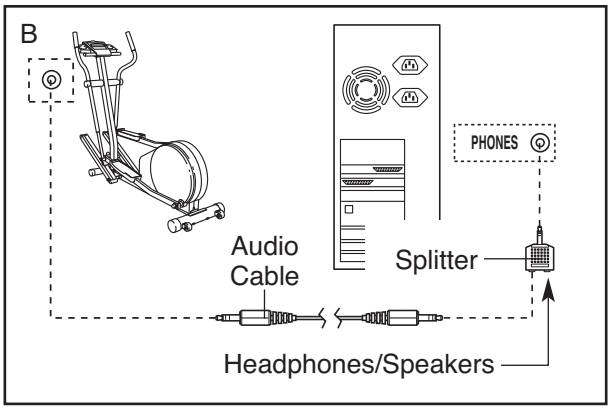
HOW TO CONNECT YOUR COMPUTER

Note: If your computer has a 3.5mm LINE OUT jack, see instruction A. If your computer has only a PHONES jack, see instruction B.

A. Plug one end of the audio cable into the jack beneath the console. Plug the other end of the audio cable into the LINE OUT jack on your computer.



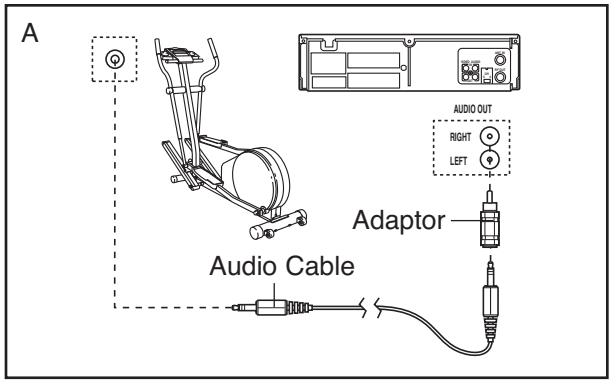
B. Plug one end of the audio cable into the jack beneath the console. Plug the other end of the audio cable into the splitter. Plug the splitter into the PHONES jack on your computer. Plug your headphones or speakers into the other side of the splitter.



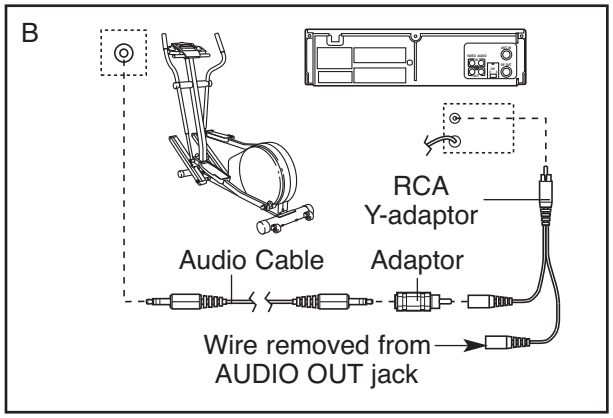
HOW TO CONNECT YOUR VCR

Note: If your VCR has an unused AUDIO OUT jack, see instruction A below. If the AUDIO OUT jack is being used, see instruction B. If you have a TV with a built-in VCR, see instruction B. If your VCR is connected to your home stereo, see HOW TO CONNECT YOUR HOME STEREO on page 16.

A. Plug one end of the audio cable into the jack beneath the console. Plug the other end of the audio cable into the Adaptor. Plug the Adaptor into the AUDIO OUT jack on your VCR.



B. Plug one end of the audio cable into the jack beneath the console. Plug the other end of the audio cable into the Adaptor. Plug the Adaptor into an RCA Y-adaptor (available at electronics stores). Next, remove the wire that is currently plugged into the AUDIO OUT jack on your VCR and plug the wire into the unused side of the Y-adaptor. Plug the Y-adaptor into the AUDIO OUT jack on your VCR.



HOW TO USE IFIT.COM CD AND VIDEO PROGRAMS

To use iFIT.com CDs or videocassettes, the elliptical crosstrainer must be connected to your portable CD player, portable stereo, home stereo, computer with CD player, or VCR. See HOW TO CONNECT YOUR CD PLAYER, VCR, OR COMPUTER on page 15. **To purchase iFIT.com CDs and videocassettes, visit our Web site at www.iconeurope.com.**

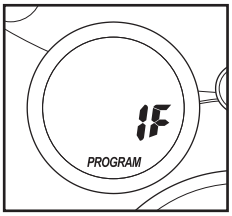
Follow the steps below to use an iFIT.com CD or video program.

1 **Turn on the console.**

See step 1 on page 11.

2 **Select the iFIT.com mode.**

Each time the console is turned on, the manual mode will be selected. To select the iFIT.com mode, press the iFIT.com button. The indicator near the button will light and the letters IF will appear in the small display.



3 **Insert the iFIT.com CD or videocassette.**

If you are using an iFIT.com CD, insert the CD into your CD player. If you are using an iFIT.com videocassette, insert the videocassette into your VCR.

4 **Press the play button on your CD player or VCR.**

A moment after the play button is pressed, your personal trainer will begin guiding you through your workout. Simply follow your personal trainer's instructions.

The program will function in almost the same way as a Smart program (see step 3 on page 13). However, an electronic "chirping" sound will alert you when the resistance level and/or the target pace is about to change.

Note: If the resistance of the pedals and/or the target pace does not change when a "chirp" is heard:

- **Make sure that the indicator near the iFIT.com button is lit.**
- **Adjust the volume of your CD player or VCR. If the volume is too high or too low, the console may not detect the program signals.**
- **Make sure that the audio cable is properly connected and that it is fully plugged in.**

5 **Follow your progress with the large display.**

See step 4 on page 11.

6 **Measure your heart rate if desired.**

See step 5 on page 12.

7 **Turn on the fan if desired.**

See step 6 on page 12.

8 **When you are finished exercising, the console will automatically turn off.**

See step 7 on page 12.

HOW TO USE PROGRAMS DIRECTLY FROM OUR WEB SITE

Our Web site at www.iFIT.com allows you to play iFIT.com programs directly from the internet. To use programs from our Web site, the elliptical crosstrainer must be connected to your computer. See HOW TO CONNECT YOUR COMPUTER on page 17. In addition, you must have an internet connection and an internet service provider. A list of specific system requirements is found on our Web site.

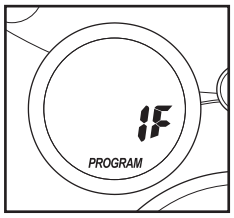
Follow the steps below to use a program from our Web site.

1 **Turn on the console.**

See step 1 on page 11.

2 **Select the iFIT.com mode.**

Each time the console is turned on, the manual mode will be selected. To select the iFIT.com mode, press the iFIT.com button. The indicator near the button will light and the letters IF will appear in the small display.



3 **Go to your computer and start an internet connection.**

4 **Start your Web browser, if necessary, and go to our Web site at www.iFIT.com.**

5 **Follow the desired links on our Web site to select a program.**

6 **Follow the on-line instructions to start the program.**

When you start the program, an on-screen countdown will begin.

7 **Return to the elliptical crosstrainer and begin pedalling.**

When the on-screen countdown ends, the program will begin. The program will function in almost the same way as a Smart program (see step 3 on page 13). However, an electronic “chirping” sound will alert you when the resistance level and/or the target pace is about to change.

8 **Follow your progress with the large display.**

See step 4 on page 11.

9 **Measure your heart rate if desired.**

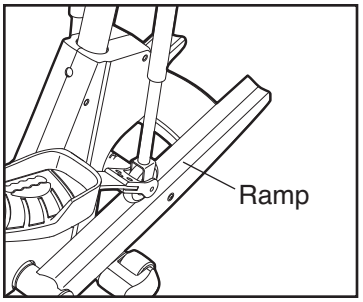
See step 5 on page 12.

10 **When you are finished exercising, the console will automatically turn off.**

See step 7 on page 12.

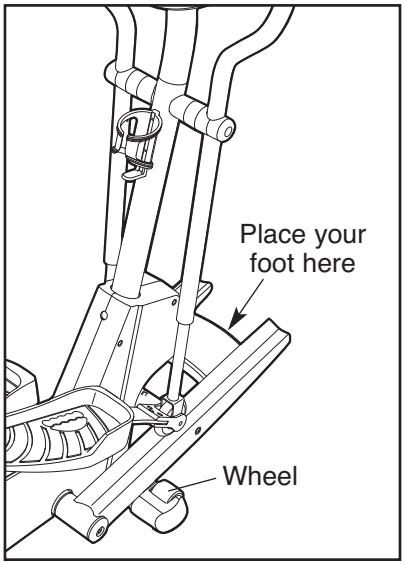
MAINTENANCE AND TROUBLESHOOTING

Inspect and tighten all parts of the elliptical crosstrainer regularly. Replace any worn parts immediately.



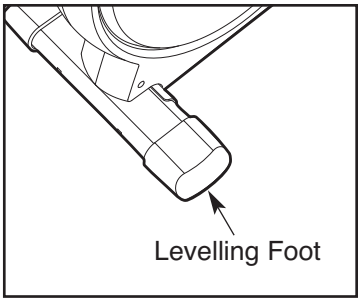
For smooth operation of the elliptical crosstrainer, **clean the ramp regularly** using a soft cloth and a small amount of mild detergent. Other parts of the elliptical crosstrainer can be cleaned in the same way. **Keep liquids away from the console. Never use abrasives or solvents.**

HOW TO MOVE THE ELLIPTICAL CROSSTRAINER



Stand in front of the elliptical crosstrainer, hold the handlebars firmly, and place one foot against the ramp in the location shown. Pull the handlebars until the elliptical crosstrainer can be moved on the front wheels, and carefully move the elliptical crosstrainer to the desired location. Then, place one foot against the ramp and lower the elliptical crosstrainer. **Due to the size and weight of the elliptical crosstrainer, use extreme caution whilst moving and lowering it.**

HOW TO LEVEL THE ELLIPTICAL CROSSTRAINER



After the elliptical crosstrainer has been moved, make sure that the ends of both stabilisers are touching the floor. If the elliptical crosstrainer rocks slightly during use, turn one or both of the Levelling feet under the front stabiliser until the rocking motion is eliminated.

HANDGRIP PULSE SENSOR TROUBLESHOOTING

If there are sheets of clear plastic on the metal contacts on the handgrip pulse sensor, peel off the plastic. For optimal performance of the handgrip pulse sensor, keep the metal contacts clean using a soft cloth and a small amount of mild detergent. **Never use alcohol, abrasives, or chemicals.**

Avoid moving your hands or squeezing the handgrip pulse sensor too tightly. Excessive movement or pressure may interfere with heart rate readings. For the most accurate heart rate reading, hold the metal contacts for about 30 seconds.

CONDITIONING GUIDELINES

⚠ WARNING:

- **Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems.**
- **The pulse sensor is not a medical device. Various factors may affect the accuracy of heart rate readings. The pulse sensor is intended only as an exercise aid in determining heart rate trends in general.**

The following guidelines will help you to plan your exercise program. Remember that proper nutrition and adequate rest are essential for successful results.

EXERCISE INTENSITY

Whether your goal is to burn fat or to strengthen your cardiovascular system, the key to achieving the desired results is to exercise with the proper intensity. The proper intensity level can be found by using your heart rate as a guide. The chart below shows recommended heart rates for fat burning, maximum fat burning, and cardiovascular (aerobic) exercise.

165	*155*	*145*	*140*	*130*	*125*	*115*	♥
145	*138*	*130*	*125*	*118*	*110*	*103*	♥
125	*120*	*115*	*110*	*105*	*95*	*90*	♥
20	*30*	*40*	*50*	*60*	*70*	*80*	

To find the proper heart rate for you, first find your age at the bottom of the chart (ages are rounded off to the nearest ten years). Next, find the three numbers above your age. The three numbers are your "training zone." The lower two numbers are recommended heart rates for fat burning; the highest number is the recommended heart rate for aerobic exercise.

Fat Burning

To burn fat effectively, you must exercise at a relatively low intensity level for a sustained period of time.

During the first few minutes of exercise, your body uses easily accessible *carbohydrate* calories for energy. Only after the first few minutes of exercise does your body begin to use stored *fat* calories for energy. If your goal is to burn fat, adjust the intensity of your exercise until your heart rate is near the lowest number in your training zone as you exercise.

For maximum fat burning, adjust the intensity of your exercise until your heart rate is near the middle number in your training zone as you exercise.

Aerobic Exercise

If your goal is to strengthen your cardiovascular system, your exercise must be "aerobic." Aerobic exercise is activity that requires large amounts of oxygen for prolonged periods of time. This increases the demand on the heart to pump blood to the muscles, and on the lungs to oxygenate the blood. For aerobic exercise, adjust the intensity of your exercise until your heart rate is near the highest number in your training zone as you exercise.

WORKOUT GUIDELINES

Each workout should include the following three parts:

A warm-up, consisting of 5 to 10 minutes of stretching and light exercise. A proper warm-up increases your body temperature, heart rate, and circulation in preparation for exercise.

Training zone exercise, consisting of 20 to 30 minutes of exercising with your heart rate in your training zone. Note: During the first few weeks of your exercise program, do not keep your heart rate in your training zone for longer than 20 minutes.

A cool-down, with 5 to 10 minutes of stretching. This will increase the flexibility of your muscles and will help to prevent post-exercise problems.

EXERCISE FREQUENCY

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months of regular exercise, you may complete up to five workouts each week if desired. The key to success is to make exercise a regular and enjoyable part of your everyday life.

PART LIST—Model No. PFEVEL79940

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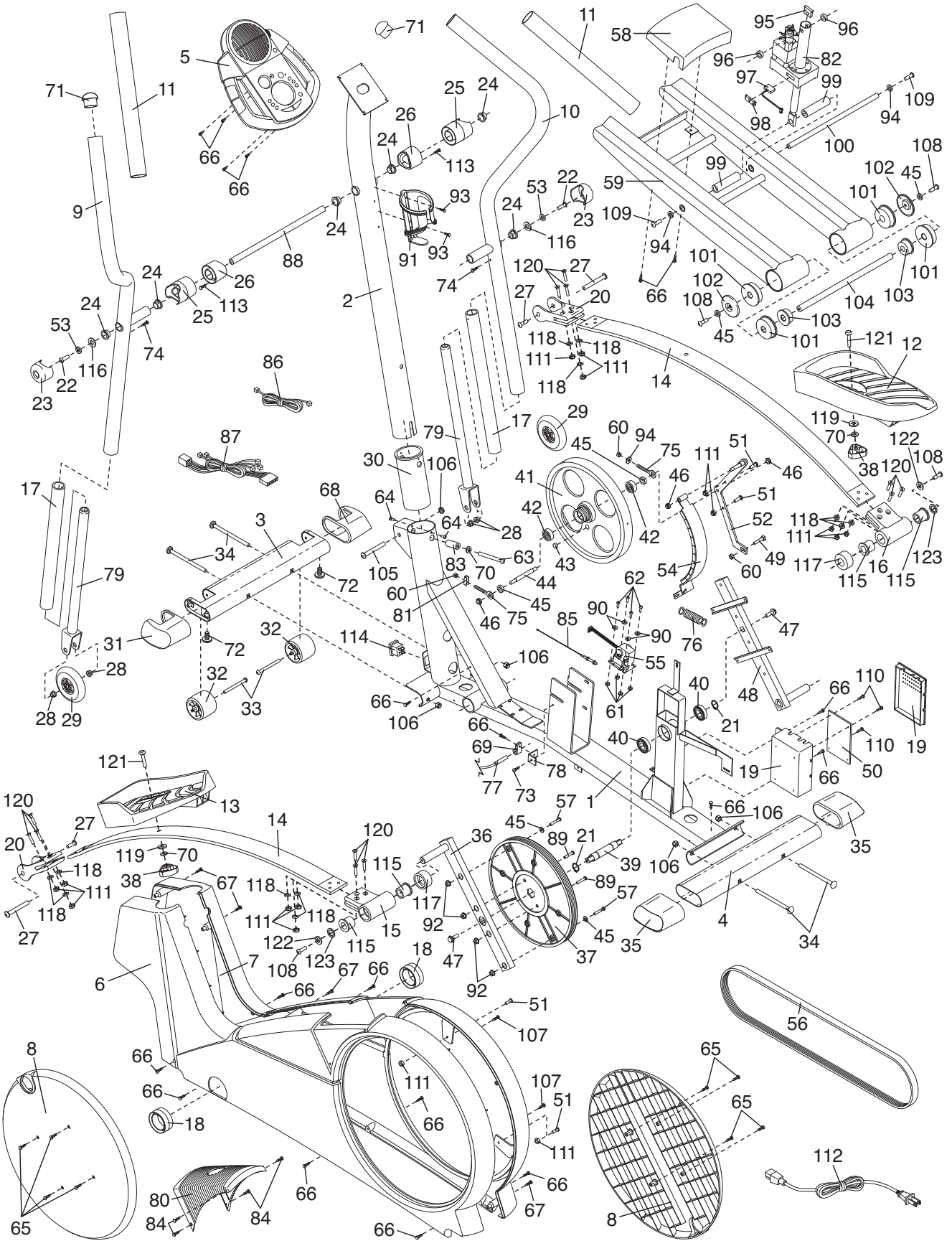
Key No.	Qty.	Description
1	1	Frame
2	1	Upright
3	1	Front Stabiliser
4	1	Rear Stabiliser
5	1	Console
6	1	Left Side Shield
7	1	Right Side Shield
8	2	Pedal Disc
9	1	Left Handlebar
10	1	Right Handlebar
11	2	Foam Grip
12	1	Right Pedal
13	1	Left Pedal
14	2	Spring Arm
15	1	Left Rear Spring Bracket
16	1	Right Rear Spring Bracket
17	2	Pedal Leg Sleeve
18	2	Ramp Shield
19	1	Control Box with Lid
20	2	Front Spring Bracket
21	2	Snap Ring
22	2	M8 x 25mm Patch Screw
23	2	Handlebar Cap
24	6	Handlebar Bushing
25	2	Handlebar Spacer
26	2	Upright Spacer
27	2	Bolt Set
28	4	Handlebar Leg Bushing
29	2	Pedal Arm Wheel
30	1	Upright Bushing
31	1	Left Front Endcap
32	2	Wheel
33	2	M6 x 72mm Button Screw
34	4	M10 x 112mm Carriage Bolt
35	2	Rear Stabiliser Endcap
36	1	Left Crank Arm
37	1	Pulley
38	2	Adjustment Knob
39	1	Crank
40	2	Crank Bearing
41	1	Flywheel
42	2	Flywheel Bearing
43	1	Magnet
44	1	Flywheel Axle
45	6	M8 x 16mm Washer
46	3	M8 Nylon Locknut
47	2	Crank Screw
48	1	Right Crank Arm
49	1	M6 x 25mm Bolt
50	1	Control Board
51	4	M6 x 18mm Bolt
52	1	“C” Magnet Bracket
53	2	M8 x 22mm Washer
54	1	“C” Magnet
55	1	Motor
56	1	Belt
57	2	M8 x 33mm Button Bolt
58	1	Ramp Cover
59	1	Ramp
60	3	M6 Nut
61	4	M5 Nylon Locknut
62	4	M5 x 12mm Bolt
63	1	M10 x 85mm Button Screw
64	2	M4 x 6mm Screw
65	8	M5 x 33mm Screw
66	19	M4 x 16mm Screw
67	4	M4 x 25mm Screw
68	1	Right Front Endcap
69	1	Reed Switch Clamp
70	3	M10 Split Washer
71	2	Handlebar Endcap
72	2	Levelling Foot
73	1	M5 x 16mm Screw
74	2	M5 x 6mm Screw
75	2	M6 Eyebolt
76	1	Spring
77	1	Reed Switch
78	1	Reed Switch Bracket
79	2	Handlebar Leg
80	1	Side Shield Cover
81	1	“U” Bracket
82	1	Incline Motor
83	1	Frame Spacer
84	4	M4 x 12mm Tap Screw
85	1	Adjustment Cable Assembly
86	1	Upper Wire Harness
87	1	Lower Wire Harness
88	1	Pivot Axle
89	2	M8 x 22mm Button Bolt
90	4	Motor Washer
91	1	Water Bottle Holder
92	4	M8 Nut
93	2	M4 x 22mm Screw
94	3	M6 Large Washer
95	1	Wedge
96	2	Incline Motor Spacer
97	1	Incline Reed Switch
98	1	Incline Reed Switch Clip
99	2	Ramp Spacer
100	1	Incline Axle
101	4	Ramp Bushing
102	2	Ramp Cap
103	2	Frame Bushing
104	1	Frame Axle
105	1	M10 x 65mm Bolt
106	5	M10 Nylon Locknut
107	2	M4 x 19mm Screw
108	4	M8 x 19mm Patch Screw
109	2	M6 x 16mm Button Screw
110	3	#8 x 9.5mm Screw
111	16	M6 Nylon Locknut
112	1	Power Cord
113	2	M3 x 12mm Screw
114	1	AC Power Receptical
115	4	Crank Arm Bushing
116	2	Wave Washer
117	2	Spring Spacer
118	12	M6 Washer
119	2	M10 Washer
120	12	M6 x 33mm Flat Head Screw
121	2	M10 x 35mm Carriage Bolts
122	2	M8 x 32mm Washer
123	2	Large Wave Washer
#	5	Hex Key
#	1	Grease
#	1	User’s Manual

Note: “#” indicates a non-illustrated part. Specifications are subject to change without notice. See the back cover of this manual for information about ordering replacement parts.

EXPLODED DRAWING—Model No. PFEVEL79940

R0505A



HOW TO ORDER REPLACEMENT PARTS

To order replacement parts, contact the ICON Health & Fitness, Ltd. office, or write:

ICON Health & Fitness, Ltd.
Customer Service Department
Unit 4, Revie Road Industrial Estate
Revie Road
Beeston
Leeds, LS118JG
UK

Tel:

08457 089 009

Outside the UK: 0 (044) 113 387 7133
Fax: 0 (044) 113 387 7125

To help us assist you, please be prepared to give the following information:

- The MODEL NUMBER of the product (PFEVEL79940)
- The NAME of the product (PROFORM 725 PR elliptical crosstrainer)
- The SERIAL NUMBER of the product (see the front cover of this manual)
- The KEY NUMBER and DESCRIPTION of the part(s) (see page 22)

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Part No. 216521 R0505A

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